

## **Quality Program Provisions – Section 3**

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### **Section 3**

#### **Special Quality Notes Specified on purchase order for procurement of wire for laser marking**

A. All Spools must be continuous lengths.

1. Acceptable continuous lengths are as follows:

0-500 feet- Purchased Length. NO SPLICES.

501-1000 feet - Purchased Length. MAXIMUM OF 1 (ONE) SPLICE.

1001-5000 feet- 1 Continuous length of up to 5000'  
or 2 SPOOLS OF Continuous lengths (neither spool less than  
1000'. Maximum of 2 (two) splices.

5001-10,000 feet- 1 Continuous length of up to 10,000'  
or 2 spools of continuous lengths. Maximum of 2 (two) splices  
or 4 spools of continuous lengths. Maximum of 2 (two) splices

ANYTHING OVER 10,000 FEET OR LARGE SIZE WIRE, CONTACT CERTIFIED  
MANUFACTURING, INC. MATERIALS TO DETERMINE LENGTHS.

B. Respooled wire will not be accepted if there is any evidence of tangled wire.

C. Q.P.L. SOURCE CERTIFICATION REQUIRED.

The wire ordered on this purchase order must have been obtained from a qualified Source as listed in the CQPL/QPL identified on the purchase order. We require Certification that the products are identical to the qualified products listed on the purchase order and were manufactured by the qualified source during the period that such qualification was in force.

DELIVERABLE: Certification of QPL origin and Date of Manufacture.

D. WIRE IDENTIFICATION REQUIRED

Seller must identify each package or spool of wire permanently and legibly with (1) CMI's Purchase Order Number, (2) Manufacturers Name, (3) Date of Manufacture, (4) Lot Number, (5) Military Specification (if applicable), (6) Wire test reports.

E. No damage to spools. (No cracked or broken spools)

F. All spools must have a minimum of 2.5 inches of the wire end exposed.